



Dart Aerospace Ltd.
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K6A 1K7
Canada

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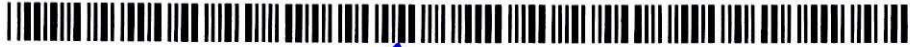
RBE350A93-3316-20-1
Job Sheet 173900



Part No: RBE350A93-3316-20-1

Job Qty: 6 ea

Part Name: Rotating Star Replacement Wrench



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/8/18

Job Tracking No:

Due Date: 4/14/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A93-3316-20-1 REV:C IPP REV A 18.01.23 NEW ISSUE RQ VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/13/18	0.00	0.00	Start Up Machining-4		
100	CNC Lathe	6 pcs		4/14/18	0.00	12.00	MORI NLX		
110	QC	6 pcs		4/14/18	0.00	0.00	QC2 Machining-5		
130	QC	6 pcs		4/14/18	0.00	0.00	QC8 Machining-5		
230	Packaging	6 pcs		4/14/18	0.00	0.00	Packaging3-2		
240	QC21-SA	6 Ea		4/14/18	0.00	0.00	QC21		

Part Op 100 - 1-Machine as per folio FB876 FOLIO REV: _____ DWG REV: _____ 2-Broach as per dwg.
Descriptions: 3-Deburr
230 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H900-R2.750	17-4 SS H900 Round Bar 2.750"	.7500 ft (.125 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-H900-R2.750	1	11	0

Part Specifications

Specifications could not be found.



Container No: S081455



Part: RBE350A93-3316-20-1

Job No: 173900

Serial No/Batch: S081455

Revision: C

Inspector:

Exp Date:

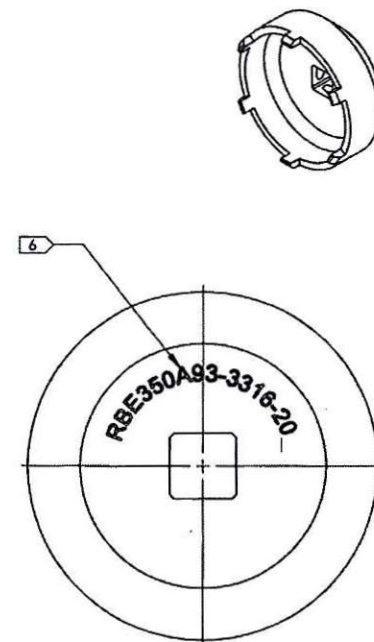
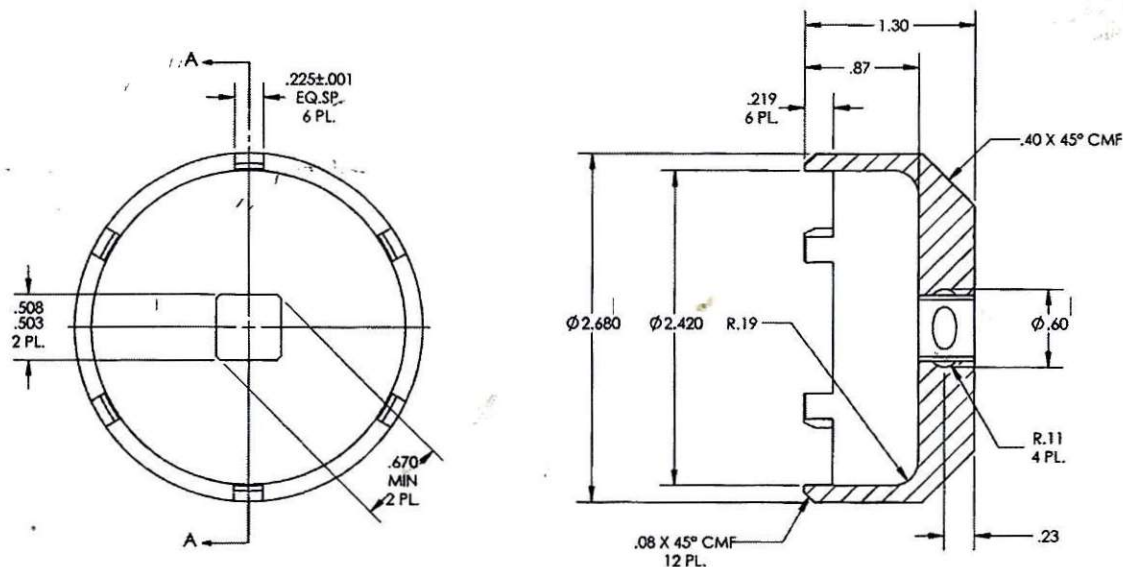
Instructions:

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Plex 3/8/18 8:02 AM Dart.lajeunesse.marie

Date: 06/15/18

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	TEMPLATE UPDATED, MATERIAL 4140 CHANGED FOR 17-4 PH H900, FINISH BLACK OXIDE REMOVED, DIMENSION 232/222 CHANGED FOR 225 +/- .001 PER CUSTOMER SUPPORT INFO, CMF .08x45° 6 PL. CHANGED FOR .03x45° 12 PL., ENGRAVING CHANGED FOR MACHINED ENGRAVE	17-800	17.12.22	VM	ML



RBE350A93-3316-20-1 ROTATING STAR REPLACEMENT WRENCH

NOTES:

- 1) MATERIAL: 17-4 PH-H900 SS
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN, 0.010" DEEP

DART AEROSPACE Hawthornbury, Ontario, Canada	
TITLE ROTATING STAR REPLACEMENT WRENCH	
PART NO. RBE350A93-3316-20-1	REV C
TOOL NO. RBE350A93-3316-20	
DETAILS AND DATE	
DESIGNED BY: VM 17/12/22	TOLERANCES: XX ± .005 FRACTIONS ± 1/8
DRAWN BY: VM 01/02/2018	XX ± .01 ANGLES ± .4°
CHECKED BY: VM 01/02/2018	XX ± .1 SURFACE
WFO REVIEW BY: DD 01/02/2018	ROUGHNESS
APPROVED BY: ML 01/05/2018	SCALE: NTS
SHEET 2 OF 5	
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